

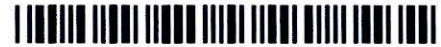


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648.4702

Job Sheet 213157



Part No: 648.4702

Job Qty: 1 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/20

Job Tracking No:

Due Date: 10/9/20

Created By: Dana Andrews

Type: SOLD

Description:

Note: O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		10/9/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	P.C	30 Sept 2020
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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120	QC 4	1 pcs	10/9/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
130	Packaging 3-1 - Stock - B4B	1 pcs	10/9/20	0.00 0.00	QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
135	DC - 1 - B4B	1 pcs	10/9/20	0.00 0.00	Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
					DC - 1 - B4B	
					DC - 2 - B4B	

DAS
72 OCT 02 2020
9-89

DAS
72 OCT 02 2020
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DAS
21 OCT 02 2020
9-89

OCT 02 2020

140 QC 21 - FG

1 pcs

10/9/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

QC 21 - FG - 28

Part Op 110 - Packaging 1 - Pick Kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 648.4702

135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
188-FSCS-832-5/8	Clock Spring Cover Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
600.1309-A	Label	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
600.1313	C3 Warning Label	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
AN4-16A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
C3-10-2	Lock Spring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
C3-12-1	Lock Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
C3-13-1	Keeper Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
C3-13-5	Spring, Keeper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
C3-3-9	Actuator Spring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
C3-4-1	Load Beam Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
C3-7-1	Load Beam Bumper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
C3-7-2	Lock Bumper	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
MS21044N4	Nut, Self-Locking	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN4-17A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
MS21083N3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0332P	Washer (AN960-10L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0363P	Washer (AN960-10)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
AN6-15A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
MS21083N6	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0632P	Washer (AN960-616L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/4	2	39	0
	188-FSCS-832-5/8	4	96	0
	600.1309-A	1	18	0
	600.1313	1	13	0
	AN4-16A	3	284	0
	AN4-17A	1	48	0
	AN6-15A	1	12	0
	C2-14-2	2	32	0
	C2-3-1	2	11	0
	C2-3-2-1	2	38	0
	C2-3-3-1	1	8	0
	C2-3-5	2	30	0
	C2-3-8	2	35	0
	C3-10-2	1	28	0
	C3-12-1	2	30	0
	C3-12-6	2	16	0
	C3-13-1	2	7	0
	C3-13-5	1	16	0
	C3-3-4-1	4	13	0
	C3-3-9	1	47	0
	C3-4-1	2	25	0
	C3-7-1	1	25	0
	C3-7-2	2	27	0
	C3-8-4	1	9	0
	MS21044N4	4	86	0
	MS21083N3	2	39	0
	MS21083N6	1	13	0
	MS35266-63	1	9	0
	NAS1149F0332P	2	1,998	0
	NAS1149F0363P	1	381	0
	NAS1149F0463P	8	211	0
	NAS1149F0632P	2	110	0

Part Specifications

Specifications could not be found.

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Job Fabrication

Job No: 213157

Part No: 648.4702

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110- Packaging 1 - Pick Kit	1	188-FPSS-1032-1/4	Set Screw	2.0000	2.0000	11.0000	GA-Alain	S110495	S110495	0
						2.0000	GA-Alain	S253872	s253872	0
						14.0000	GA201	S283466	S283466	0
110- Packaging 1 - Pick Kit	1	188-FSCS-832-5/8	Clock Spring Cover Screw	4.0000	4.0000	1.0000	GA201	S126989-1	S126989	0
						35.0000	GA201	S189728	S189728	0
						68.0000	GA201	S291325	S291325	0
110- Packaging 1 - Pick Kit	1	600.1309-A	Label	1.0000	1.0000	15.0000	GA203	S136710	S136710	0
						1.0000	GA203	S287071	S136710	0
						1.0000	GA203	S288664	S136710	0
110- Packaging 1 - Pick Kit	1	600.1313	C3 Warning Label	1.0000	1.0000	13.0000	GA203	S250439	S250439	0
110- Packaging 1 - Pick Kit	1	AN4-16A	Bolt	3.0000	3.0000	2.0000	ST343	S293748	S293748	0
						76.0000	ST343	S299980	S299980	0
110- Packaging 1 - Pick Kit	1	AN4-17A	Bolt	1.0000	1.0000	6.0000	GA-Alain	S283846	S239247	0
						27.0000	ST343	S289425	S289343	0
110- Packaging 1 - Pick Kit	1	AN6-15A	Bolt	1.0000	1.0000	7.0000	ST334	S251790	S251790	0
						4.0000	ST334	S293714	S293714	0
110- Packaging 1 - Pick Kit	1	C2-14-2	Label Rivets	2.0000	2.0000	26.0000	GA191	S097730	S097730	0
110- Packaging 1 - Pick Kit	1	C2-3-1	Latch Shaft Du Bearing	2.0000	2.0000	9.0000	GA191	S288806	S288806	0
110- Packaging 1 - Pick Kit	1	C2-3-2-1	Roller Pin Retaining Ring	2.0000	2.0000	22.0000	GA191	S222866	S222866	0
						15.0000	GA191	S258604	S258604	0
110- Packaging 1 - Pick Kit	1	C2-3-3-1	Latch Roller DU Bearing	1.0000	1.0000	7.0000	GA191	S295570	S295570	0
110- Packaging 1 - Pick Kit	1	C2-3-5	Spacer, Teflon	2.0000	2.0000	16.0000	GA191	S253881	S253881	0
110- Packaging 1 - Pick Kit	1	C2-3-8	Actuator Shaft Bushing	2.0000	2.0000	3.0000	GA191	S248152	S248152	0
						30.0000	GA191	S300878	S300878	0
110- Packaging 1 - Pick Kit	1	C3-10-2	Lock Spring	1.0000	1.0000	1.0000	GA193	S254827	S254827	0
						26.0000	GA193	S297441	S297441	0
110- Packaging 1 - Pick Kit	1	C3-12-1	Lock Bushing	2.0000	2.0000	28.0000	GA193	S261894	S261894	0
110- Packaging 1 - Pick Kit	1	C3-12-6	Lock Roller Pin Circlip	2.0000	2.0000	4.0000	GA193	S287403	S287403	0

110- Packaging 1 - Pick Kit	1	C3-13-1	Keeper Bushings	2.0000	2.0000	5.0000	GA193	S288805	S288805	0
						20.0000	GA193	S301922	S301922	0
110- Packaging 1 - Pick Kit	1	C3-13-5	Spring, Keeper	1.0000	1.0000	15.0000	GA193	S253898	S253898	0
110- Packaging 1 - Pick Kit	1	C3-3-4-1	Ring, Retaining	4.0000	4.0000	10.0000	GA192	S287404	S287404	0
						20.0000	GA192	S301924	S301924	0
110- Packaging 1 - Pick Kit	1	C3-3-9	Actuator Spring	1.0000	1.0000	47.0000	GA192	S294638	S294638	0
110- Packaging 1 - Pick Kit	1	C3-4-1	Load Beam Bushings	2.0000	2.0000	1.0000	GA192	S254125	S254125	0
						22.0000	GA192	S290504	S290504	0
110- Packaging 1 - Pick Kit	1	C3-7-1	Load Beam Bumper	1.0000	1.0000	24.0000	GA192	S283835	S283835	0
110- Packaging 1 - Pick Kit	1	C3-7-2	Lock Bumper	2.0000	2.0000	25.0000	GA192	S295118	S295118	0
110- Packaging 1 - Pick Kit	1	C3-8-4	Solenoid Cover Gasket	1.0000	1.0000	3.0000	GA192	S254482	S254482	0
						5.0000	GA192	S292988	S292988	0
110- Packaging 1 - Pick Kit	1	MS21044N4	Nut, Self- Locking	4.0000	4.0000	9.0000	GA-Alain	S225328-1	S225328	0
						73.0000	GA200	S293673	S293673	0
110- Packaging 1 - Pick Kit	1	MS21083N3	Nut	2.0000	2.0000	37.0000	GA200	S270749	S270749	0
110- Packaging 1 - Pick Kit	1	MS21083N6	Nut	1.0000	1.0000	5.0000	GA-Alain	S076012	S076012	0
						6.0000	GA200	S251199	S251199	0
110- Packaging 1 - Pick Kit	1	MS35266-63	Solenoid Cover Screw	1.0000	1.0000	8.0000	GA-Alain	S228002	S228002	0
110- Packaging 1 - Pick Kit	1	NAS1149F0332P	Washer (AN960-10L)	2.0000	2.0000	7.0000	GA-Alain	S103666-1	S103666	0
						534.0000	FP001	S216387	S216387	0
						5.0000	ST262	S285161	S285161	0
						488.0000	ST262	S297630	S297630	0
						400.0000	ST260A	S302479	S302479	0
110- Packaging 1 - Pick Kit	1	NAS1149F0363P	Washer (AN960-10)	1.0000	1.0000	359.0000	GA200	S260847	S260847	0
110- Packaging 1 - Pick Kit	1	NAS1149F0463P	Washer (AN960-416)	8.0000	8.0000	4.0000	GA200	S247854	S247854	0
						91.0000	GA200	S280175	S280175	0
						84.0000	GA200	S293737	S293737	0
110- Packaging 1 - Pick Kit	1	NAS1149F0632P	Washer (AN960-616L)	2.0000	2.0000	29.0000	GA-Alain	S067038	S067038	0
						7.0000	GA-Alain	S278208	S048297	0
						10.0000	GA-Alain	S278337	S048297	0
						12.0000	GA-Alain	S279479	S067038	0